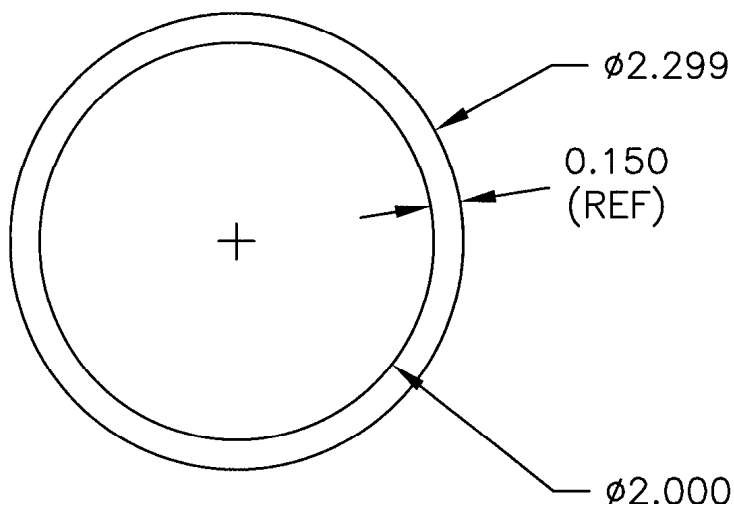




DESIGN qp	DRAWN BY qp	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D6018	REV. A SHEET 1 OF 1
DATE 06.06.30		TITLE CROSSTUBE MATERIAL	SCALE 1:1
A	06.06.30	NEW ISSUE	

## SPECIFICATION CONTROL DRAWING



### NOTES

- 1) D6018-XXX CROSSTUBE  
          |  
      LENGTH

WHERE XXX IS LENGTH IN INCHES  
EG. 125" LONG TUBE: D6018-125

RELEASED

06-08-15 #

- 2) MATERIAL: AISI 4130 (AMS 6371) SEAMLESS STEEL TUBE  
2.299 OD x 2.000 ID  
ANNEALED
- 3) TOLERANCES ARE PER ASTM A519 AS FOLLOWS:  
O.D.: +0.007/-0.000  
I.D.: +0.000/-0.007  
LENGTH: XXX +0.188/-0.000  
STRAIGHTNESS: 0.010" DEVIATION / 12" LENGTH
- 4) EXTREME CARE MUST BE TAKEN TO PROTECT THE OUTSIDE SURFACE OF THE TUBE. THE OUTSIDE SURFACE MUST BE SMOOTH AND FREE FROM SURFACE DEFECTS SUCH AS SCRATCHES, NICKS, OR DENTS. DEFECTS UP TO 0.005" MAY BE BLENDED OUT LONGITUDINALLY. CIRCUMFERENTIAL GRIND MARKS ARE UNACCEPTABLE.

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